

Karex's In Process Quality Control

Prepared for UNFPA Supplier
Workshop 26-27 Sept 2013

Upon Receipt of Internal Sales Order, Primary Production begins

Condoms are dipped & packaging materials ordered . QC checks incoming Latex and Packaging Materials from suppliers are checked before acceptance.



QC personnel checks every dipped batch round the clock



Water leak, Air Burst, Visual, Dimension tests are conducted on sampled Batches



Once passed , the batches- can progress to Electronic Testing (ET)



Batches sampled after ET are tested again for water leak before release to Secondary Production for foiling

AT SECONDARY PRODUCTION...



ELECTRONIC TESTING of every piece of condom at KAREX



Secondary Production QC at foiling checks for sealing, foil markings, lubrication. QC Personnel then hourly looks out for the same criterias



The FOILED condoms are again taken from every Lot for In-house Lab test/pre-shipment test.



FINAL STAGE...

- Condoms are packed into dispensers then every dispenser is weighed.
- Condoms in Shippers are again checked quantitatively by QC members before they are released to warehouse & CoA will then be issued.
- Samples can then be drawn by 3rd party Inspection agent nominated by UNFPA

